



Euroopa Maaelu Arengu
Põllumajandusfond:
Euroopa investeeringud
maapiirkondadesse

Producing Quality Silage for Maximum Energy Utilization

Vesna Jenkins, PhD



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Outlines

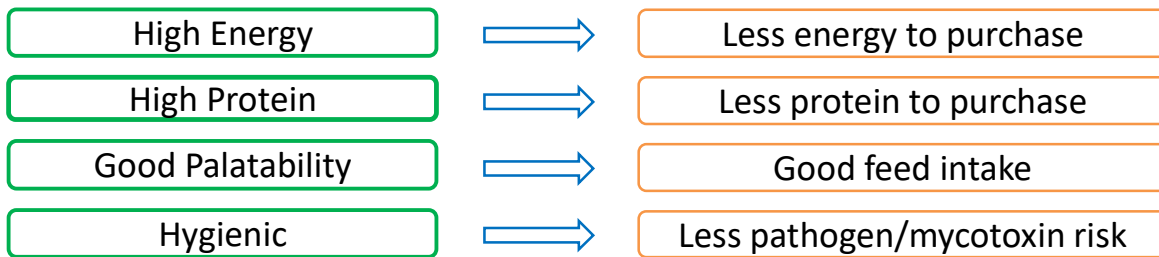
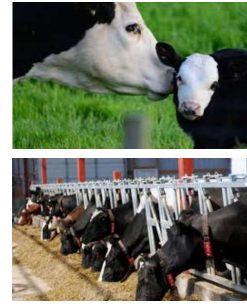
- Principles of ensiling process
- Clostridia Challenge
- Aerobic stability
- Role of Silage inoculants
- BIOMIN solutions

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What does excellent silage quality mean?

- Maintain good animal health
- Sustain milk production
- Ensure good fertility



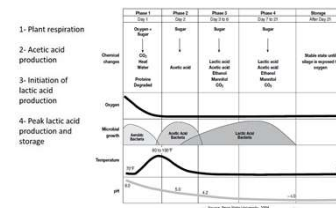
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Two key factors for excellent silage quality



Achieve rapid acidification



Achieve aerobic stability

The "Domino Effect" From Air on Aerobic Spoilage – Bad Bugs

- Silage is exposed to air
- Yeasts wake up and degrade lactic acid
- Numbers of yeasts increase
- Highly degradable nutrients are destroyed
- Heat is produced
- pH increases
- Molds/bacteria wake up, causing further spoilage
- More heating
- Massive spoilage



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Fermentation Phases

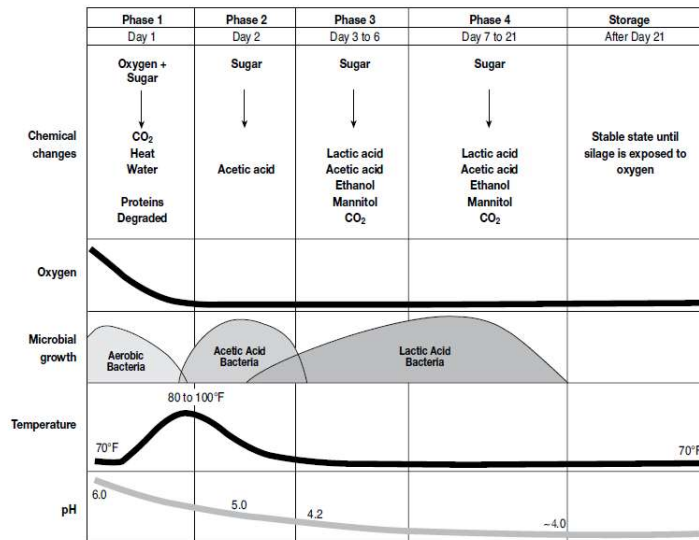
1- Plant respiration

2- Acetic acid production

3- Initiation of lactic acid production

4- Peak lactic acid production

Storage



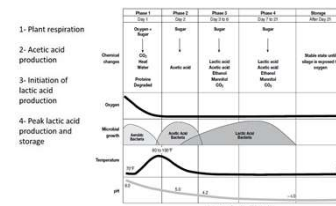
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Two key factors for excellent silage quality?



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The "Domino Effect" From Air on Aerobic Spoilage – Bad Bugs

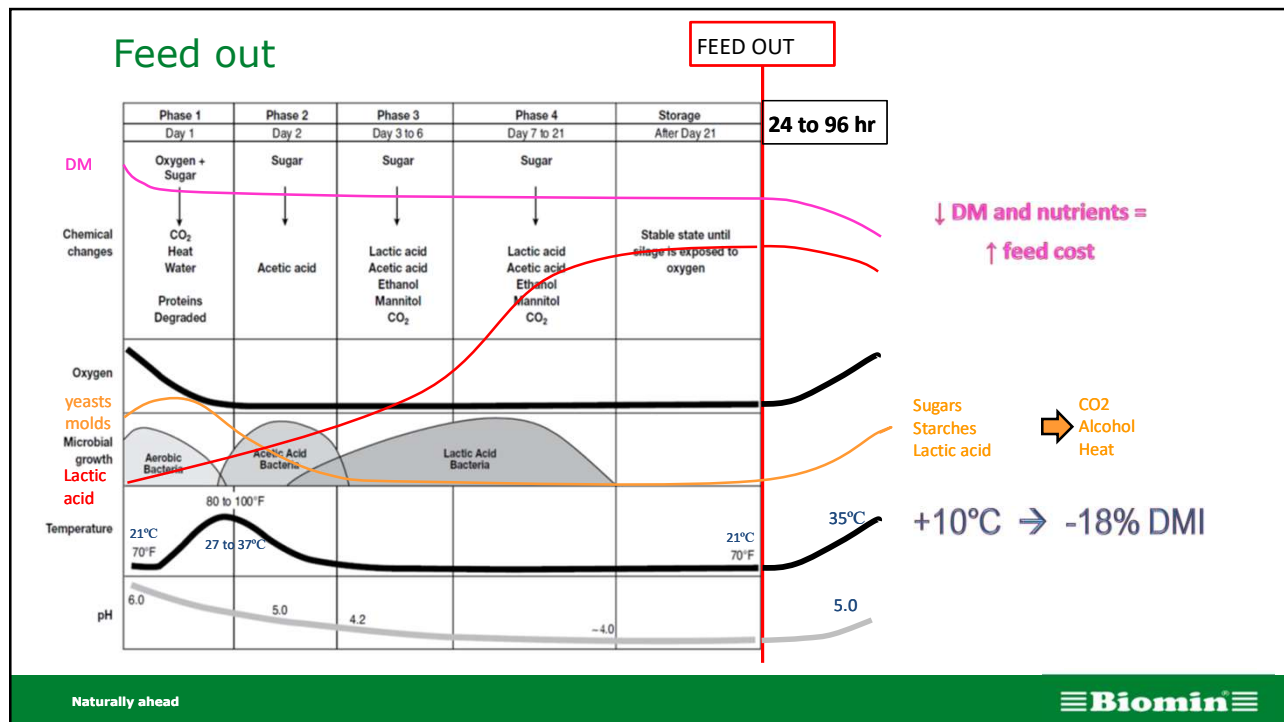
- ➡ Silage is exposed to air
- ➡ Yeasts 'wake up' and degrade lactic acid
- ➡ Numbers of yeasts increase
- ➡ Highly degradable nutrients are destroyed
- ➡ Heat is produced
- ➡ pH increases
- ➡ Molds/bacteria 'wake up' causing further spoilage
- ➡ More heating
- ➡ Massive spoilage



L. Kung, Jr., University of Delaware

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Good silage management from harvest to feed out

- Optimal maturity at harvest
(high nutrients, good compaction, low fungal infestation)
- Optimal DM content at ensiling
(according to used technology)
- Chopping & kernel cracker
- **Compaction!!!**
- Proper sealing
 - Plastic on walls, top
 - Prevent bird/rodent damage
 - Regularly check for holes
- Weight used to compress the plastic down
- Appropriate removal rate
- **Use an Inoculant**

Competition for Fermentation Substrate

- Good microbes
Lactic acid bacteria



homofermentative heterofermentative

- Bad microbes



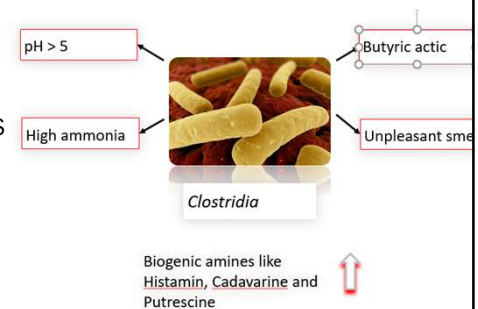
- Yeast
- Mold
- Clostridia
- Enterobacteria

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Silage making and Clostridia challenge

- A key challenge to silage quality is Clostridia bacteria, which can negatively impact animal health, performance and profitability
- Grass and legume silages with < 30-35% DM or sub-optimal management of either harvest or ensiling increases the Clostridia risk
- Clostridia bacteria consume carbohydrates, proteins and lactic acid as their energy source and produce butyric acid and toxins

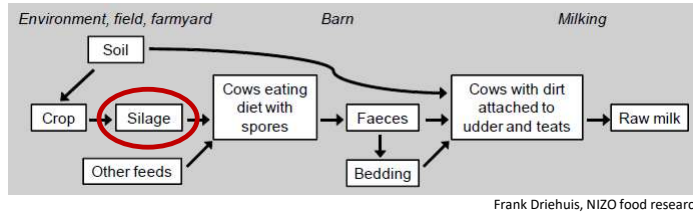


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BIOMIN DAYS 2019

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Clostridia in milk?



Consequences when clostridial silage is feed to animals:

- Low DMI and loss of milk production in dairy cows and potential milk taint
- Late blowing defect in cheese
- Increased risk of ketosis or other metabolic disorders in dairy cows



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Clostridia challenge in silage

How to recognize clostridial fermentation in silage:

- high concentration of butyric acid
- poor nutritive value
- high concentration of ammonia (NH₃)
- high level of biogenic amines
- slimy, olive green appearance
- stinky, unpalatable silage



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Silage Management and Clostridia



Silage Management Steps to prevent Clostridia proliferation in silage:

- Harvest at optimum DM level (30-35%)
- Minimize contamination of forage from soil and manure at harvest
- Fast silo filling
- Proper packing density ($> 240\text{kg DM/m}^3$)
- High quality plastic cover to seal bunker preventing moisture seepage and oxygen ingress
- Use research-proven silage inoculant

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Factors Contributing to Aerobic Instability

- Initial yeast and bacterial population
- Packing density
- Face management
- Feed-out rate
- No silage additives application



❖ *“Aerobic deterioration of silage during feed-out phase is a significant problem for farm profitability and feed quality worldwide”* (Borreani and Tabacco, 2010)

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Risks of Aerobically Unstable Silage

When oxygen is introduced to silage:

- ❖ yeast and mould begin to grow
- ❖ They consume sugar and ferment acid
- ❖ This raises the temperature and pH
- ❖ Leading to...
 - lower nutritive value
 - reduced palatability
 - risk of negative effects on animal performance and health
 - increased mycotoxin risk



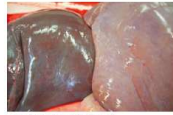
Photo 17a. Mastitis (trichothecenes)



17b. Lameness (trichothecenes, ergot alkaloids)



Effects of Mycotoxins on Dairy Cows



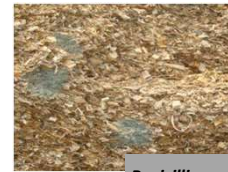
17d. Fatty liver (aflatoxins)



17e. Acidosis (trichothecenes)



Monascus ruber
e.g. citrinin



Penicillium roqueforti
e.g. Roquefortine C

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How to prevent aerobic spoilage?

At Harvest

- Harvest at Optimal DM content at ensiling (between 30 to 35%)
- Harvest when fungal infestation is still low
- Chop length: <20 mm & use of corn cracker

In Silo

- **Sufficient compaction!!!**
- Airtight sealing with plastic
- Weight to compress the plastic down
- Regularly check for holes



and... Use a Proven Silage Inoculant

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Types of silage additives

- Fermentation inhibitors (organic acids and their salts)
- Fermentation stimulants (bacteria inoculants)



Pick your feed additives
 If you had to choose one or two feed additives, which would you consider to be the most important?
 CALIFORNIA D. S.

I am going to list five, in my order of importance: monensin, silage inoculants, organic trace minerals, yeast product, and rumen buffer. Essential oils may be considered to replace monensin, since monensin is not legal in some countries. Two other additives to consider include biotin and mycotoxin binders.

— MICHAEL F. HUTJENS
 University of Illinois

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Fermentation inhibitors

Combination of organic acids: benzoic, sorbic, acetic, citric, **propionic**

- 1-2 Kg per ton of fresh forage
- Improve bunk life by limiting mold and yeast growth
- **Corrosive**
- **Expensive**
- **Difficult to handle**

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Fermentation stimulants

Silage inoculants for high quality silage

Proven through science and in the field conditions

- ✓ effective additives to drive good fermentation
 - ➔ Protect nutrients
- ✓ prolong the bunker shelf life
 - ➔ Reduce pathogens
- ✓ higher hygiene and palatability of silage
 - ➔ Increase animal performants and farm profitability

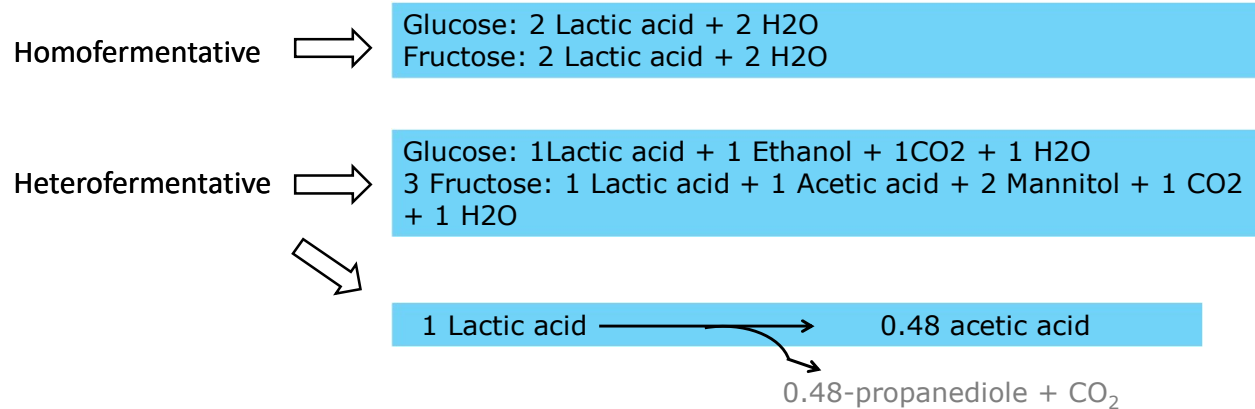


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Silage inoculants: homofermentative vs heterofermentative

How they ferment sugars like glucose and fructose?



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EFSA opinion, Biomin® BioStabil strains registration in EU

L. plantarum (DSM 19457)

<http://www.efsa.europa.eu/en/efsajournal/doc/2732.pdf>

Overall, the data suggest that *L. plantarum* DSM 19457 has the ability to encourage lactic acid production in material that is easy and moderately difficult to ensile, which can reduce pH, particularly during the early stages of fermentation, and can lead to a reduction in dry matter loss."

L. brevis (DSM 23231)

<http://www.efsa.europa.eu/en/efsajournal/doc/3530.pdf>

"*Lactobacillus brevis* DSM 23231 has some potential to improve the production of silage from moderately difficult and difficult to ensile materials and to reduce the numbers of clostridia ..."

L. kefir (DSM 19455)

<http://www.efsa.europa.eu/en/efsajournal/doc/3177.pdf>

"The results of three efficacy studies indicated that *L. kefir* DSM 19455 has the potential to improve the aerobic stability of silage ..."

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Mode of Action



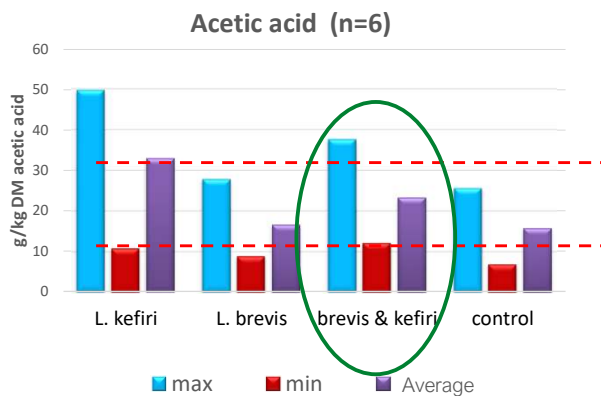
Clostridia

- rapid drop of pH/acidification from lactic acid
- increased aerobic stability from acetic acid (heterofermentative bacteria)
- minimized loss of dry matter from immediate acidification
- preserved energy and protein through favorable fermentation and suppression of protein degrading bacteria
- suppression of undesirable microbials like *Clostridia* from acidification and competition

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Two heterofermentative strains for: optimal aerobic stability and palatability



Acetic acid: 15-35 g/kg DM optimum level (Kung and Shaver, 2001)
(>35 g/kg DM lower palatability)

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Biomin® BioStabil Plus HC scientific trial on grass-clover forage 28%DM Swedish University of Agricultural Sciences (SLU)



- **Objective:**

Efficacy of Biomin® BioStabil Plus HC silage inoculant on grass-clover forage (28% DM)

The experiment was carried out with the aim to meet the German DLG guidelines for certification of silage additives (DLG 2017).

- **Methods:**

- ✓ 1st cut of grass-clover forage was harvested beginning of Jun, classified as difficult to ensile forage (fermentation coefficient 28.7)
- ✓ Treated forage was inoculated with BioStabil Plus HC at 200 000 cfu/g FM, inoculant suspension was applied at a rate of 5 mL per kg of fresh forage
- ✓ Sampling time after 14; 21; 42 and 90 days for the fermentation quality parameters and aerobic stability
- Sub-trial where both treatments (Control and BioStabil Plus HC silage) were inoculated with 10^4 Clostridia spores/g FM (*Cl. tyrobutyricum* #SMR213), the fermentation quality parameters measured after 90 days

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Biomin® BioStabil Plus HC scientific trial on grass-clover forage 28%DM Swedish University of Agricultural Sciences (SLU)

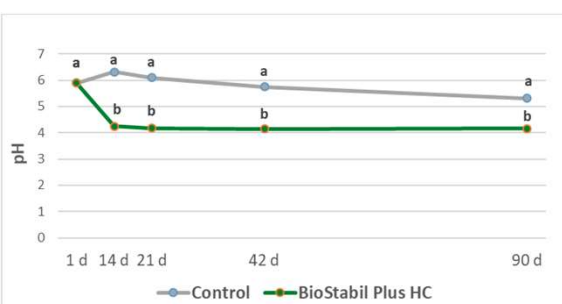


Figure 1. pH at different openings in untreated and treated with Biomin® BioStabil Plus HC grass-clover silage (at all openings $P < 0.001$)

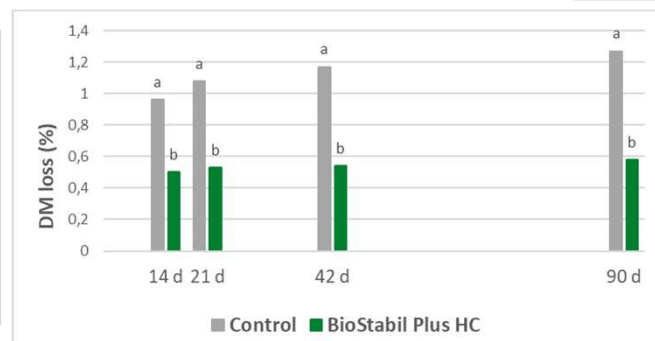


Figure 2. Dry matter loss in untreated and treated with Biomin® BioStabil Plus HC grass-clover silage (at all openings, $P < 0.001$)

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BioStabil Plus HC improves fermentation quality of silage

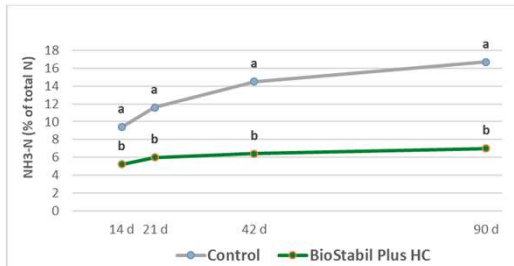


Figure 3. Ammonia-N in grass-clover untreated and treated with Biomin® BioStabil Plus HC silage (P<0.05 day 14; P<0.001 all other openings)

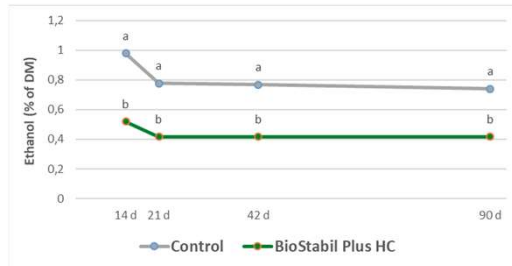


Figure 4. Ethanol level in grass-clover untreated and treated with Biomin® BioStabil Plus HC silage (at all openings, P<0.001).

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BioStabil Plus HC improves fermentation quality of silage

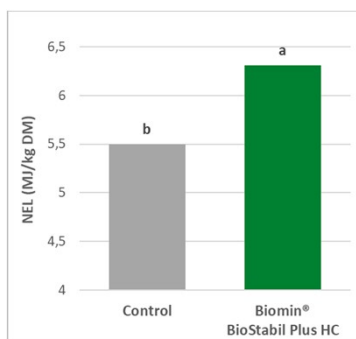


Figure 8. NEL (MJ/kg DM) in grass-clover untreated and treated with Biomin® BioStabil Plus HC silage (90 days after ensiling, P<0.001).

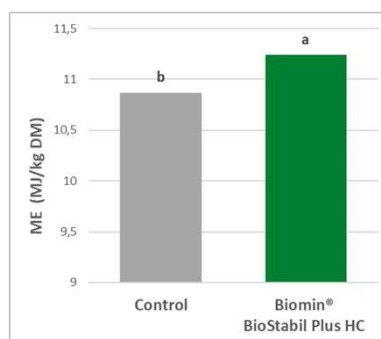


Figure 9. ME (MJ/kg DM) in grass-clover untreated and treated with Biomin® BioStabil Plus HC silage (90 days after ensiling, P<0.05).

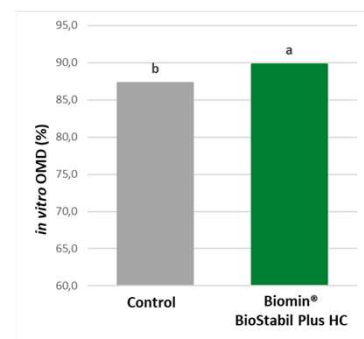


Figure 10. in vitro OMD in grass-clover untreated and treated with Biomin® BioStabil Plus HC silage (90 days after ensiling, P<0.05).

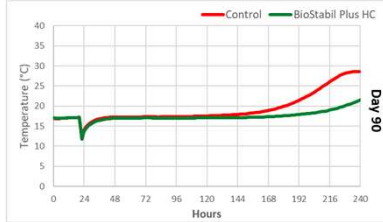
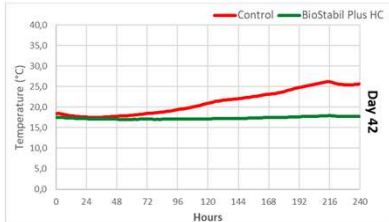
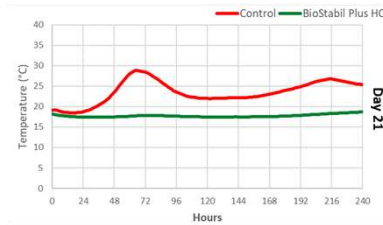
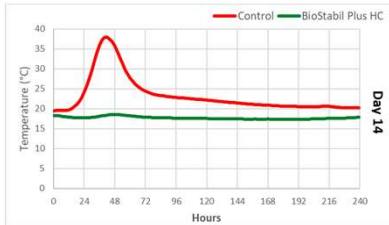
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Biomim® BioStabil Plus HC Proven Aerobic Stability in grass-clover silage



Temperature changes over time



Untreated Control

Low Acetic Acid

Yeast fermentation

Elevated temperature

Decline in nutritive value and palatability

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Biomim® BioStabil Plus scientific trial with Clostridia challenge Swedish University of Agricultural Sciences

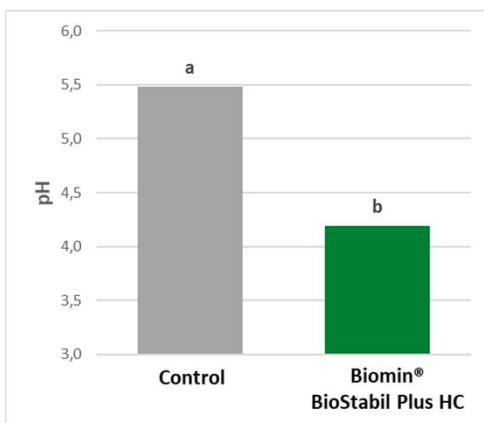


Figure 1. Significantly lower pH in grass-clover silage treated with Biomim® BioStabil Plus ($P < 0.001$)

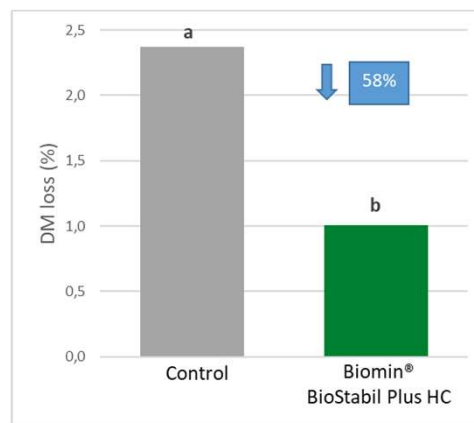


Figure 2. Significantly lower dry matter loss in grass-clover silage treated with Biomim® BioStabil Plus ($P < 0.001$)

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Biomim® BioStabil Plus scientific trial with Clostridia challenge

Swedish University of Agricultural Sciences

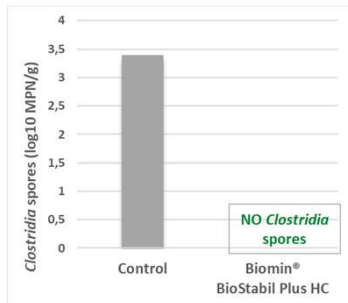


Figure 3. Effect of Biomim® BioStabil Plus HC compared to untreated Control on presence of viable *Clostridia* spores

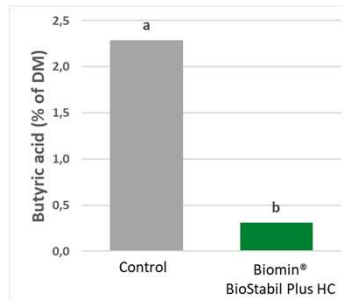


Figure 4. Significantly lower butyric acid with Biomim® BioStabil Plus HC showing minimal *Clostridia* presence ($P < 0.001$)

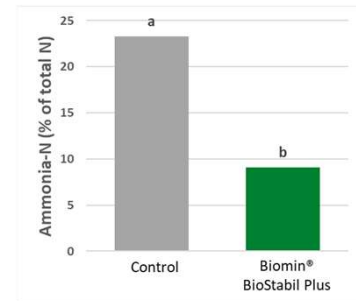


Figure 5. Significantly less ammonia-N in Biomim® BioStabil Plus HC silage ($P < 0.001$)

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Clostridia Challenge-BioStabil Plus HC improves fermentation quality of silage

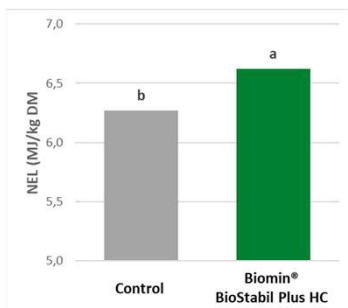


Figure 8. NEL (MJ/kg DM) in grass-clover untreated and treated with Biomim® BioStabil Plus HC silage (90 days after ensiling, $P < 0.001$).

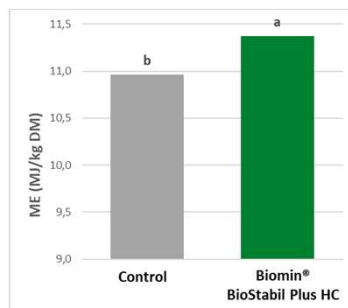


Figure 9. ME (MJ/kg DM) in grass-clover untreated and treated with Biomim® BioStabil Plus HC silage (90 days after ensiling, $P < 0.05$).

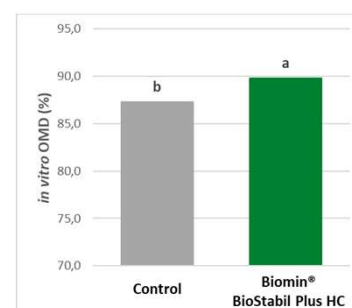
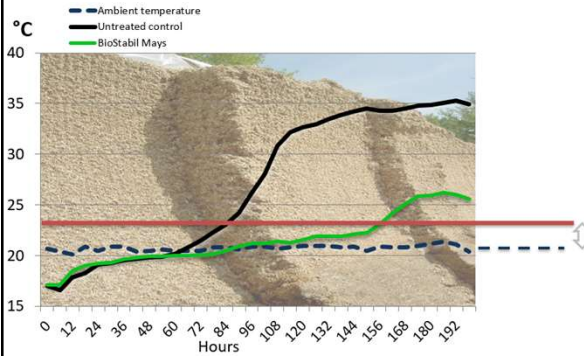


Figure 10. in vitro OMD in grass-clover untreated and treated with Biomim® BioStabil Plus HC silage (90 days after ensiling, $P < 0.05$).

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Biomim® BioStabil Mays – Scientific Trial Proven Aerobic Stability in maize silage (35.5% DM)



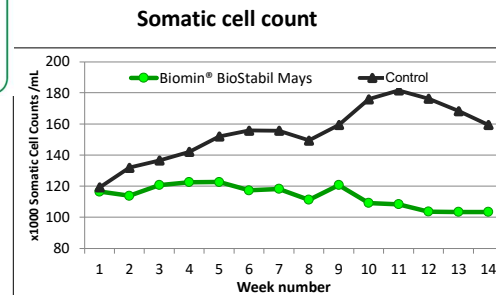
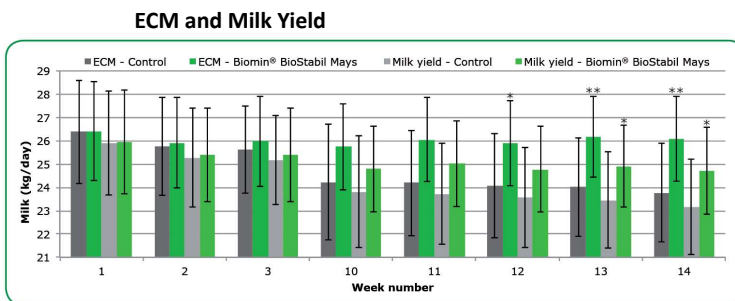
	Unit	Control	Biomim BioStabil Mays	difference	difference (%)
Fermentation losses	(% DM)	8.74	5.14	-3.6	-41%
pH		3.86	3.74	-0.12	-3%
Lactic acid	(g/kg DM)	45.8	63.3	17.5	38%
Acetic acid	(g/kg DM)	19.5	21.1	1.6	8%
Butyric acid	(g/kg DM)	0.09	0.02	-0.07	-78%
Ammonia	(% of total N)	5.5	4.0	-1.5	-27%
NEL	(MJ/kg DM)	6.6	6.82	0.22	3%
Aerobic stability	(hours)	90	198	108	120%

“Longer aerobic stability in silage with BioStabil Mays leads to preserved feed value, higher palatability and better animal productivity”

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BioStabil Mays Increases Milk Yield and ECM and Lower SCC



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Field Trials with BioStabil Mays HC in FR_2020



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Field Trial BioStabil Mays HC, 27% DM - Omberée d' Anjou Results – silo opened after 9 weeks, 13/11/2020

analytical results	unit	in kg		reference value
		feedstuff	dry matter	
dry matter	g	349	1000	300 - 350
crude ash	g	14	41	< 45
crude protein (CP)	g	25	73	75 - 90
crude protein (CP)+NH3-N*	g	26	74	
crude fibre	g	77	221	170 - 220
ether extract	g	10	30	25 - 40
sugar	g	12	34	
starch	g	85	243	300 - 380
EDDM	%	23.3	66.7	65 - 75
neutral detergent fiber (aNDFom)	g	156	448	
acid detergent fiber (ADFom)	g	86	248	
acid detergent lignin (ADL)	g	11	32	
non fiber carbohydrates (NFC)	g	143	408	
pH-value				3.8 - 4.2
ammonia-nitrogen	% of total N	3.9	7.2	
soluble Protein (SP)	% of CP		62.8	50 - 60
Energetic result	unit	in kg feedstuff	in kg dry matter	reference value
utilizable crude protein (uCP)	g	45	128	120 - 140
rumen nitrogen balance (RN8)	g N	-3.0	-8.7	-10 - -5
net energy lactation (NEL)	MI/kg	2.2	6.4	6.3 - 6.8
metabolizable energy (ME)	MI/kg	3.7	10.7	10.5 - 11.5
fermentability very good (1)				

microbiological result	unit	value	KZS	evaluation	OV
Fusarium sp.	CFU/g	< 500			
Acremonium sp.	CFU/g	< 500			
Aureobasidium sp.	CFU/g	< 500			
Dematiaceae	CFU/g	< 500			
Ustilago sp.	CFU/g	< 500			
Verticillium sp.	CFU/g	< 500			
product-specific moulds and dematiaceae (GG 4)	CFU/g	< 500	1	normal	5,000
Penicillium sp.	CFU/g	< 500			
Geotrichum sp.	CFU/g	< 500			
Aspergillus sp.	CFU/g	< 500			
Monascus sp.	CFU/g	< 500			
Scopulariopsis sp.	CFU/g	< 500			
Walleimia sp.	CFU/g	< 500			
moulds indicated spoilage (GG5)	CFU/g	< 500	1	normal	5,000
Mucorales sp.	CFU/g	< 500			
Rhizopus sp.	CFU/g	< 500			
mucorales indicated spoilage (GG6)	CFU/g	< 500	1	normal	5,000
yeasts (Candida spp.)	CFU/g	< 500			
yeasts (GG7)	CFU/g	< 500	1	normal	1,000,000

RESULT of ANALYSIS

number of test report: 1448782-20201127-090321

comments (conformity assessment):

Orientation values (OV) microbiological result by VDLUFA II, 28.1.4, 2017

According to the results of the microbiological examination, the feed is given quality grade 1 (normal). Microbial infestation is normal.

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Field Trial BioStabil Mays HC, 28% DM Negrondes Results – silo opened after 12 weeks 01/12/2020

analytical results	unit	in kg feedstuff	in kg dry matter	reference value
dry matter	g	360	1000	300 - 350
crude ash	g	13	37	< 45
crude protein (CP)	g	27	75	75 - 90
crude protein (CP)+NH3-N*	g	27	76	
crude fibre	g	76	210	170 - 220
ether extract	g	9	26	25 - 40
sugar	g	20	54	
starch	g	85	235	300 - 380
neutral detergent fiber (aNDFom)	g	158	438	
acid detergent fiber (ADFom)	g	87	242	
enhanced fibre digestibility (NDFD30h)	% der NDF		56,1	
EDOM	%	25,2	69,9	65 - 75

pH-value ammonia-nitrogen	% of total N	3,9	7,7	3,8 - 4,2
soluble Protein (SP)	% of CP		64,1	50 - 60

Energetic value	unit	in kg feedstuff	in kg dry matter	reference value
utilizable crude protein (uCP)	g	47	130	120 - 140
rumen nitrogen balance (rNB)	g N	-3,1	8,5	-10 - -5
net energy lactation (NEL)	MJ/kg	2,3	6,5	6,3 - 6,8
metabolizable energy (ME)	MJ/kg	3,9	10,8	10,5 - 11,5

Fermentation quality: very good (1.1)

analytical results acid of fermentation	unit	in kg feedstuff	in kg dry matter	reference value
acetic acid	g	9,02	25,07	
propionic acid	g	< 0,14	< 0,38	
lactic acid	g	17,01	47,25	25 - 80
ethanol	g	1,05	2,91	< 15
1,2-propanediol	g	5,32	14,79	
1-propanol	g	< 0,36	< 1,00	
pH-value		3,9		3,8 - 4,2

Fermentation quality: very good (1.1)

microbiological result	unit	value	KZS	evaluation	OV
Fusarium sp.	CFU/g	< 500			
Acremonium sp.	CFU/g	< 500			
Aureobasidium sp.	CFU/g	< 500			
Dematiaceae	CFU/g	< 500			
Ustilago sp.	CFU/g	< 500			
Verticillium sp.	CFU/g	< 500			
product-specific moulds and dematiaceae (GG 4)	CFU/g	< 500	1	normal	5.000
Penicillium sp.	CFU/g	< 500			
Geotrichum sp.	CFU/g	< 500			
Aspergillus sp.	CFU/g	< 500			
Monascus sp.	CFU/g	< 500			
Scopulariopsis sp.	CFU/g	< 500			
Wallemia sp.	CFU/g	< 500			
moulds indicated spoilage (GG5)	CFU/g	< 500	1	normal	5.000
Mucorales sp.	CFU/g	< 500			
Rhizopus sp.	CFU/g	< 500			
mucorales indicated spoilage (GG6)	CFU/g	< 500	1	normal	5.000
yeasts (Candida spp.)	CFU/g	4000			
yeasts (GG7)	CFU/g	4000	1	normal	1.000.000

RESULT of ANALYSIS

number of test report: 1453606-20201210-080655

comments (conformity assessment):

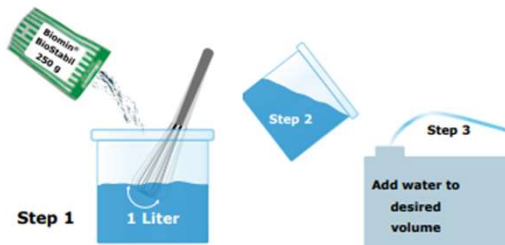
Orientation values (OV) microbiological result by VDLUFA II, 28.1.4, 2017

According to the results of the microbiological examination, the feed is given quality grade 1 (normal). Microbial infestation is normal.

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Application



Water requirements:

- Water < 38°C
- Chloride < 2 ppm



Dosage:

- 1 g/t fresh matter
- Application effective at low (from 10mL /ton) and standard volume (1 L/ton) application system
- Use the pre-mixture within 24 hours

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Biomim[®] BioStabil value proposition



Biomim[®] BioStabil

- improves the anaerobic fermentation and increases aerobic stability of silage

- thus limiting growth of undesirable microbes and preventing loss of valuable dry matter, energy and protein from silage

- providing highly nutritive and hygienic silage, which leads to maintaining good animal health and higher productivity

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Thank you!

Questions & Answers



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